



NYLON RESIN

Common features of Zytel® nylon resin include mechanical and physical properties such as high mechanical strength, excellent balance of stiffness and toughness, good high temperature performance, good electrical and flammability properties, good abrasion and chemical resistance. In addition, Zytel® nylon resins are available in different modified and reinforced grades to create a wide range of products with tailored properties for specific processes and end-uses. Zytel® nylon resin, including most flame retardant grades, offer the ability to be coloured.

The good melt stability of Zytel® nylon resin normally enables the recycling of properly handled production waste. If recycling is not possible, we recommend, as the preferred option, incineration with energy recovery (-31kJ/g of base polymer) in appropriately equipped installations. For disposal, local regulations have to be observed.

Zytel® nylon resin typically is used in demanding applications in the automotive, furniture, domestic appliances, sporting goods and construction industry.

Zytel® 80G14A NC010A is a 14% glass fiber reinforced, toughened, UV stabilized, high flow polyamide 66 resin. It offers outstanding performance in injection moulding applications.

Product information

Product information			
Resin Identification	PA66-IGF14		ISO 1043
Part Marking Code	>PA66-IGF14<	ISO 11469	
ISO designation	ISO 16396-PA66		
Rheological properties	dry/cond.		
Moulding shrinkage, parallel	0.4/-	%	ISO 294-4, 2577
Moulding shrinkage, normal	0.8/-	%	ISO 294-4, 2577
Typical mechanical properties	dry/cond.		
Tensile modulus	4800/3400	MPa	ISO 527-1/-2
Tensile stress at break, 5mm/min	108/66	MPa	ISO 527-1/-2
Tensile strain at break, 5mm/min	3.8/10	%	ISO 527-1/-2
Flexural modulus	4400/-	MPa	ISO 178
Tensile creep modulus, 1h	*/3100	MPa	ISO 899-1
Tensile creep modulus, 1000h	*/2500	MPa	ISO 899-1
Charpy impact strength, 23°C	70/76	kJ/m²	ISO 179/1eU
Charpy impact strength, -30°C	90/71	kJ/m²	ISO 179/1eU
Charpy notched impact strength, 23°C	13/17	kJ/m²	ISO 179/1eA
Charpy notched impact strength, -30°C	10/7	kJ/m²	ISO 179/1eA
Charpy notched impact strength, -40°C	-/6	kJ/m²	ISO 179/1eA
Izod notched impact strength, 23°C	13/-	kJ/m²	ISO 180/1A
Izod notched impact strength, -40°C	6.0/-	kJ/m²	ISO 180/1A
Poisson's ratio	0.36/0.37		
Thermal properties	dry/cond.		
Melting temperature, 10°C/min	263/*	°C	ISO 11357-1/-3
Glass transition temperature, 10°C/min	75/20	°C	ISO 11357-1/-3
Temperature of deflection under load, 1.8 MPa	240/*	°C	ISO 75-1/-2
Temperature of deflection under load, 0.45 MPa	258/*	°C	ISO 75-1/-2
Vicat softening temperature, 50°C/h 50N	215/*	°C	ISO 306

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Coefficient of linear thermal expansion (CLTE), parallel	40/*	E-6/K	ISO 11359-1/-2
Coefficient of linear thermal expansion (CLTE), normal	120/*	E-6/K	ISO 11359-1/-2
Thermal conductivity of melt Effective thermal diffusivity, flow Specific heat capacity of melt Specific heat capacity solid	0.19 8.09E-8 2350 1240	W/(m K) m²/s J/(kg K) J/(kg K)	ISO 22007-2 ISO 22007-4 ISO 22007-4 ISO 22007-4
Flammability	dry/cond.		
Burning Behav. at 1.5mm nom. thickn. Thickness tested Burning Behav. at thickness h Thickness tested Oxygen index FMVSS Class Burning rate, Thickness 1 mm [DS]: Derived from similar grade	HB/* 1.5/* HB/* 0.75/* 21/* ^[DS] B 18	class mm class mm % mm/min	IEC 60695-11-10 IEC 60695-11-10 IEC 60695-11-10 IEC 60695-11-10 ISO 4589-1/-2 ISO 3795 (FMVSS 302) ISO 3795 (FMVSS 302)
Electrical properties	dry/cond.		
Relative permittivity, 100Hz Relative permittivity, 1MHz Dissipation factor, 100Hz Dissipation factor, 1MHz Volume resistivity Surface resistivity Electric strength Comparative tracking index	3.8/7.3 3.5/3.9 270/180 580/580 >1E13/1E10 */1E14 36/36.5 600/-	E-4 E-4 Ohm.m Ohm kV/mm	IEC 62631-2-1 IEC 62631-2-1 IEC 62631-2-1 IEC 62631-2-1 IEC 62631-3-1 IEC 62631-3-2 IEC 60243-1 IEC 60112
Physical/Other properties	dry/cond.		
Humidity absorption, 2mm Water absorption, 2mm Density	1.8/* 6.2/* 1190/-	% % kg/m³	Sim. to ISO 62 Sim. to ISO 62 ISO 1183
VDA Properties			
Emission of organic compounds Odour		9 μgC/g 5 class	VDA 277 VDA 270
Injection			
Drying Recommended Drying Temperature Drying Time, Dehumidified Dryer Processing Moisture Content Melt Temperature Optimum Min. melt temperature Max. melt temperature Screw tangential speed	2 - 4 ≤0.2 295 285 305	O °C	

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Mold Temperature Optimum80 °CMin. mould temperature50 °CMax. mould temperature100 °CHold pressure range50 - 100 MPaHold pressure time3 s/mmEjection temperature210 °C

Characteristics

Processing Injection Moulding

Delivery form Pellets

Additives Release agent

Special characteristics High impact or impact modified

Automotive

OEM STANDARD ADDITIONAL INFORMATION

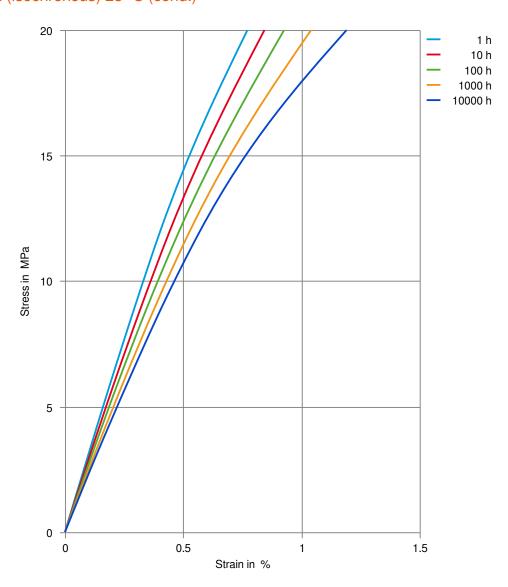
BMW GS93016-PA66-GF15 (Impact Resistant)

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Stress-strain (isochronous) 23°C (cond.)

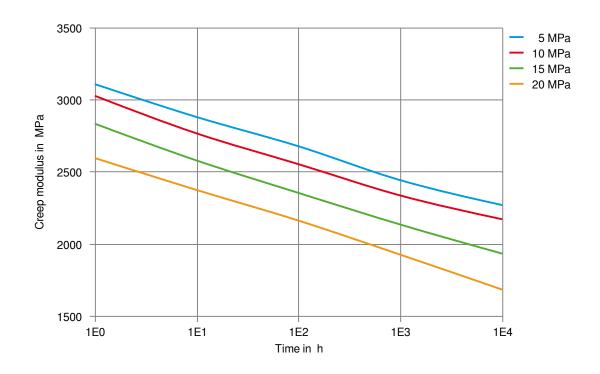


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Creep modulus-time 23°C (cond.)

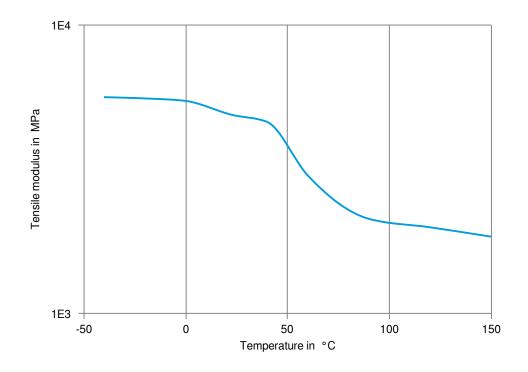


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Tensile modulus-temperature (dry)

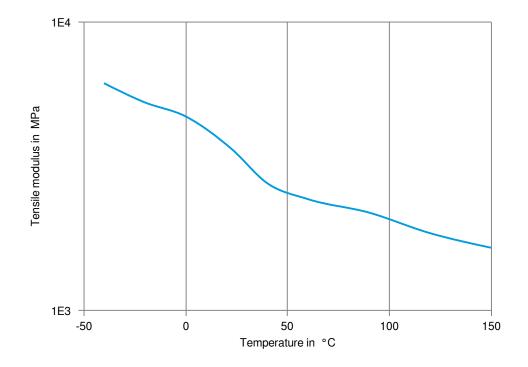


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Tensile modulus-temperature (cond.)



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Zytel® 80G14A NC010A

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Chemical Media Resistance

Acids

- ✓ Acetic Acid (5% by mass), 23°C
- ✓ Citric Acid solution (10% by mass), 23°C
- ✓ Lactic Acid (10% by mass), 23°C
- X Hydrochloric Acid (36% by mass), 23°C
- X Nitric Acid (40% by mass), 23°C
- X Sulfuric Acid (38% by mass), 23°C
- X Sulfuric Acid (5% by mass), 23°C
- X Chromic Acid solution (40% by mass), 23°C

Bases

- X Sodium Hydroxide solution (35% by mass), 23°C
- ✓ Sodium Hydroxide solution (1% by mass), 23°C
- ✓ Ammonium Hydroxide solution (10% by mass), 23°C

Alcohols

- ✓ Isopropyl alcohol, 23°C
- ✓ Methanol, 23°C
- ✓ Ethanol, 23°C

Hydrocarbons

- ✓ n-Hexane, 23°C
- ✓ Toluene, 23°C
- ✓ iso-Octane, 23°C

Ketones

✓ Acetone, 23°C

Ethers

✓ Diethyl ether, 23°C

Mineral oils

- ✓ SAE 10W40 multigrade motor oil, 23°C
- ✓ SAE 10W40 multigrade motor oil, 130°C
- ✓ SAE 80/90 hypoid-gear oil, 130°C
- ✓ Insulating Oil, 23°C

Standard Fuels

- ✓ ISO 1817 Liquid 1 E5, 60°C
- ✓ ISO 1817 Liquid 2 M15E4, 60°C
- ✓ ISO 1817 Liquid 3 M3E7, 60°C
- ✓ ISO 1817 Liquid 4 M15, 60°C
- ✓ Standard fuel without alcohol (pref. ISO 1817 Liquid C), 23°C
- ✓ Standard fuel with alcohol (pref. ISO 1817 Liquid 4), 23°C
- ✓ Diesel fuel (pref. ISO 1817 Liquid F), 23°C
- ✓ Diesel fuel (pref. ISO 1817 Liquid F), 90°C
- ✓ Diesel fuel (pref. ISO 1817 Liquid F), >90°C

Salt solutions

- ✓ Sodium Chloride solution (10% by mass), 23°C
- ★ Sodium Hypochlorite solution (10% by mass), 23°C

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- ✓ Sodium Carbonate solution (20% by mass), 23°C
- ✓ Sodium Carbonate solution (2% by mass), 23°C
- X Zinc Chloride solution (50% by mass), 23°C

Other

- ✓ Ethyl Acetate, 23°C
- X Hydrogen peroxide, 23°C
- ✓ DOT No. 4 Brake fluid, 130°C
- ✓ Ethylene Glycol (50% by mass) in water, 108°C
- √ 1% nonylphenoxy-polyethyleneoxy ethanol in water, 23°C
- ✓ 50% Oleic acid + 50% Olive Oil, 23°C
- ✓ Water. 23°C
- X Water, 90°C
- ★ Phenol solution (5% by mass), 23°C

Symbols used:

✓ possibly resistant

Defined as: Supplier has sufficient indication that contact with chemical can be potentially accepted under the intended use conditions and expected service life. Criteria for assessment have to be indicated (e.g. surface aspect, volume change, property change).

x not recommended - see explanation

Defined as: Not recommended for general use. However, short-term exposure under certain restricted conditions could be acceptable (e.g. fast cleaning with thorough rinsing, spills, wiping, vapor exposure).

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Revised: 2025-05-01 Source: Celanese Materials Database

NOTICE TO USERS: Values shown are based on testing of laboratory test specimens and represent data that fall within the standard range of properties for natural material. These values alone do not represent a sufficient basis for any part design and are not intended for use in establishing maximum, minimum, or ranges of values for specification purposes. Colourants or other additives may processing conditions and environmental exposure. Other than those products expressly identified as medical grade (including by MT® product designation or otherwise), Celanese's products are not intended for use in medical or dental implants. Regardless of any such product designation, any determination of the suitability of a particular material and part design for any use contemplated by the users and the manner of such use is the sole responsibility of the users, who must assure themselves that the material as subsequently processed meets the needs of their particular product or use. To the best of our knowledge, the information contained in this publication is accurate; however, we do not assume any liability whatsoever for the accuracy and completeness of such information. The information contained in this publication should not be construed as a promise or guarantee of specific properties of our products. It is the sole responsibility of the users to investigate whether any existing patents are infringed by the use of the materials mentioned in this publication. Moreover, there is a need to reduce human exposure to many materials to the lowest practical limits in view of possible adverse effects. To the extent that any hazards may have been mentioned in this publication, we neither suggest nor guarantee that such hazards are the only ones that exist. We recommend that persons intending to rely on any recommendation or to use any equipment, processing technique or material mentioned in this publication should satisfy themselves that they can meet all applicable safety and health standards. We strongly recommend that users

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